

Unique Features

- Oil Based (SD Series)
- Solvent Based (FD Series)
- High Gloss
- High Light Fastness
- Good Out door Durability
- Suitable for Machine and Manual Printing
- Superior Flexibility
- Unlimited Color matching Capability

Substrates

- **SD Series** - Pre treated HDP / LDP
- **FD Series** - PVC Stickers, PVC Clothes
- Transparent Stickers
- Acrylic Sheets

Color Range

- Superior L.F. Process Color set
- Custom Made Colors can be supplied against wet ink, print or PANTONE® reference

Printability

Excellent Printability with Good Coverage

Drying

For SD Series normally more than 2 hours and for FD Series about 10 minutes for air drying. Do not stack print immediately.

Outdoor uses

For maximum outdoor durability, it is recommended to overprinting with overprint varnish for metallic inks and halftone colors.

Pre-Production Test

Always test for Adhesion (by Cross cut tape test ASTM 3359) & other properties before each production run because there can often be significant difference between substrate from different manufacturers and even between different batches. There is a possibility to loss of adhesion after 72 hours in some of the recommended substrates due to its' coating. Therefore we recommend the print to be kept for 72 hours to check for adhesion after complete evaporation of solvents.

Thinning & Cleaning

Stir well before use Screenfast inks are ready to use. If you need to thin the ink, use recommended Reducer (maximum 5%) or if you need to retard the ink (slower the drying) use recommended Retarder (maximum 5%)

Storage

Keep Ink away from direct Sunlight Keep lids tightly closed when not in use.
Any unused ink should not be returned to the container; must store separately.

Safety & Handling

Most of our inks are manufactured free of heavy metals. When you handle inks; wear mask, safety goggles & chemical resistant gloves.
Use well ventilated working place.

Important

The information and recommendations contained in this Product Information Sheets are based on our present knowledge and believed to be accurate. However, no guarantee regarding their accuracy is given as we cannot cover or anticipate every possible application of our products.